

## FACTORY-APPLIED COATING AND ON-SITE APPLIED COATING

### LIMITED WARRANTY

This warranty is valid, for a period no longer than five (5) years in the Continental US and three (3) years outside the Continental US for coil coatings, and one (1) year for cabinet/component coatings, from the coating application date. Your exclusive remedy for the breach of this limited warranty is limited, at the applicator's option, to repair of the Coating in the field or to a new Coating application for a replacement coil and/or cabinet/component. This Limited Warranty will NOT cover the cost of (i) a replacement coil and/or cabinet/component; (ii) the labor to remove or replace a coil and/or cabinet/component; (iii) freight of the replacement coil and/or cabinet/component to the job site; (iv) refrigerant loss and recovery or, (v) any other incidental expense related to the failure. The applicator shall accept no liability or responsibility for damages should the coils or the Coating be used for an unspecified purpose, misused, tampered with or combined with foreign elements, damaged by mishandling, abuse, improper storage or used in any manner other than originally intended. Without limiting the generality of the foregoing, the following items specifically are not covered by this limited warranty:

1. Damage originating internally, such as from corrosive liquids or gases inside the system;
2. Damage from improper cleaning methods, such as the use wire brushes, unauthorized chemicals or coil cleaners, or other abrasive actions or products.
3. Damage from any other intentional or accidental act, or any act of nature, which compromises the integrity of the Coating applied for external corrosion protection.
4. Adiabatic and evaporative cooling conditions must be disclosed at time of quote. Coils placed in adiabatic or evaporative cooling conditions are only warrantied with an immersion/bake coating and for a period no longer than three (3) years.

This Warranty is valid only under and with the following conditions:

1. The coil is constructed of aluminum or copper fins over copper or aluminum tubing.
2. The exposure conditions of the coil and/or cabinet/component have at no time exceeded the limitations set forth in the resistance list.
3. Inspection / maintenance requirements are performed in accordance with Rahn Industries recommendations using approved chemicals and methods, as prescribed below.
4. Notice of any failure of the coating must be presented, in writing, to Rahn Industries, Incorporated (Rahn) within seven days after the defect is discovered. Immediately after submitting such notice, free access shall be given to the Rahn or its appointed representative for the purpose of inspection and/or sampling of fin material and/or air sampling. If written notice is not given within one (1) week, and/or access to examine the coil and/or cabinet/component is denied to Rahn or its appointed representative, any claim for breach of this warranty shall be deemed to have been waived, and Rahn Industries shall have NO LIABILITY under this warranty.
5. In the event of a coil failure and an ensuing dispute as to the cause of said failure, an electron-microscopic test of a sample of the damaged coil will be employed to resolve said dispute. Rahn Industries will appoint an independent laboratory to be used for this test and the results will be binding.
6. Any service performed under this warranty shall not serve to extend the warranty.
7. Coils and/or cabinets/components damaged in transit, after the coating is initially applied, or during installation must be brought to the immediate attention of Rahn Industries. At such time the coating will be repaired at the cost of the customer. Failure to repair the damaged coil and/or cabinet/component will result in the warranty being voided.
8. The warranty shall be voided if the coating registration plate or tag has been removed, destroyed or rendered illegible.

**THE ABOVE LIMITED WARRANTY TERMS SHALL BE IN LIEU OF ANY AND ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR USE, AND ALL SUCH OTHER WARRANTIES ARE EXPRESSLY DISCLAIMED AND DENIED. IN NO EVENT SHALL RAHN INDUSTRIES BE LIABLE TO**

**YOU OR YOUR CUSTOMERS FOR ANY INCIDENTAL SPECIAL OR CONSEQUENTIAL DAMAGES, LOSS OF ANTICIPATED PROFITS OR OTHER ECONOMIC LOSS ARISING FOR ANY REASON WHATSOEVER. THIS WARRANTY SHALL ACCRUE ONLY TO YOUR BENEFIT AND SHALL NOT BE TRANSFERABLE TO ANY OTHER PARTY.**

### **Inspection and Maintenance Requirements**

The following inspection and maintenance procedures are required as part of the terms and conditions of the warranty. Any defects, damage or corrosion found during inspections should be immediately reported to Rahn Industries.

1. Immediately after the unit is installed, the coated coil and/or cabinet/component should be inspected for damage incurred in shipping or handling.
2. The coil should be cleaned and inspected monthly with pH neutral hot water to ensure maximum efficiency of the coil and the coating. The frequency requirement of the cleaning process will vary depending on the conditions present at the installation site. At a minimum, Rahn Industries requires in-service coils be inspected every three months, commencing immediately after installation. Rahn Industries will inform you of the inspection and maintenance frequency for your installation.
3. Using a low-pressure spray device, the coil should be rinsed with clean fresh water, washed with a solution of non-acidic coil cleaner or a mild detergent with similar properties and water and rinsed thoroughly with clean fresh water. Rahn Industries recommends this be done for the life of the unit as it not only will enhance the corrosion resistance capability of the coil but also maintain and improve the operating efficiency of the unit.
4. After each wash, the coil should be inspected for any damage, onset of corrosion or deterioration of the coating.